



LANDRUF Rohrtechnik GmbH

produces

- cold formed
- submerged arc-welded
- post weld heat treated (if applicable)
- following customer's requirements according to all recognized standards with tests and inspection as requested

for following use:

- pressure vessel shells
- rough cylinders for roller and rope drum fabrication
- structural elements for offshore buildings and canes
- piles and dolphins
- structural elements for all kinds of mechanical engineering
- large diameter linepipes

Size range:

- **Diameter** inside min. 900 mm
outside max. 4.500 mm
- **Wallthickness** min. 20 mm
max. 60 - 80 mm, dependend on diameter, length and material grade
- **Length** max. 4.200 mm

after circumferential welding:

- **Weight** max. appr. 80 tons
- **Length** max. 36 m

Materials:

- carbon steels
- fine-grained structural steels
- heat resistant steels
- austenitic steels
- claddeed steels
- low temperature steels
- ferritic steels

Qualification / Certification:

- Certified acc. to EN ISO 9001:2008 by Lloyd's Register Quality Assurance
- Qualified acc. to AD 2000-Merkblatt HP 0 / TRD 201 / PED 97/23/EG and EN 729-2
- Certified acc. to ASME U-Stamp